

# High concentration ozone-in-water sensor BMT 964 AQ & BMT 964 AQ/HF

The ozone-in-water sensor BMT 964 AQ is a UV photometer for direct measurement of the ozone content of ultra-pure water, or water with constant turbidity. A special version BMT 964 AQ/HF for up to 20% hydrofluoric acid, is available. The instrument is based upon our ozone analyzer BMT 964 for gaseous ozone.

Cleaning of the cuvette windows – if necessary – is quite simple. Materials in contact with the ozonated water are: PTFE, PVDF, FFPM, PFA and quartz or sapphire.

The BMT 964 AQ is a sensor because it does not have a display. It is designed to directly be connected to a workstation via a 4 - 20 mA, or 0 - 10 V, signal line.

An optional Remote Display BMT 964 RD is available for installations without a workstation. To operate with the Remote Display, the BMT 964 AQ has to be ordered in the version BMT 964 AQ/RD.

Superior stability of the photometer is achieved by use of a true dual beam optical system with an extremely long-life mercury lamp. MTBF of the instrument, including the lamp, is in excess of 65,000 hours. Excluding the lamp, it is 120,000 hours.

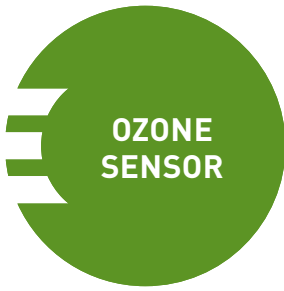
The built-in microcontroller allows for programming many parameters of the instrument via the Remote Display, or via a Windows PC using the software BMT 964 Link (delivered with the instrument).



## APPLICATIONS

- Monitoring of ozone in ultra-pure water, or water with constant turbidity (or hydrofluoric acid solution up to 20% HF)
- Semiconductor ozone processes





The ozone - in - water sensor BMT 964 AQ comes in a splash proof aluminium enclosure (IP 65, NEMA 4X) 260 x 160 x 91 mm (W x H x D) with sea water resistant coating (RAL 5009, azure), and weighs about 3 kg. Four mounting brackets are provided for installing the SENSOR where it is needed, e.g. underneath a work bench. All electric connectors are water proof.

When the fluid to be measured is at lower temperature than the ambient, flushing of the instrument with clean dry air (or nitrogen) is necessary to prevent condensation of water. Flow rate of the dry gas should be about 0.2 l/min.

If a throttle (flow resistance) is installed to control the flow rate through the ozone-in-water sensor, this throttle must be positioned behind the sensor (never in front of it!), because gas could bubble out after a pressure drop disturbing measurement.

As long as the cuvette of the sensor remains clean, zeroing of the instrument is not necessary for weeks, or even for months. But for safety, zero reading should be checked on a regular basis.

In the ozone-in-water sensor BMT 964 AQ the isolated signal outputs are tied to Protective Ground by a resistor of 10 MegOhms.

Additional BMT Products (for details, refer to the appropriate data sheets):

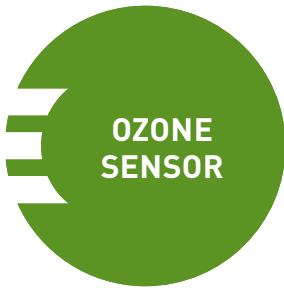
- BMT 964 AQ-LC for low concentration measurement in ultra-pure DI (de-ionized) water
- BMT 964 (standard version) for ozone measurement in the gas phase
- BMT 932 Ozone Monitor for TLV monitoring in ambient air (1, 3 & 6 channels)
- BMT 802N (4 g/h) & BMT 803N (8 g/h) Ozone Generators

## FEATURES

- Dual beam UV photometer
- Long-life mercury lamp
- Warranty 3 years, 5 years on the UV lamp
- High accuracy, error less than 0.5%
- Ranges from 10 to 150 g/m<sup>3</sup> (ppmw)
- HF resistant version available
- Relay contact for control of automatic zeroing
- Error handling: summary error, lamp low, cuvette dirty, overrange
- Early warnings: lamp low, cuvette dirty
- Key functions programmable via the front panel, or a Windows PC
- Display in g/m<sup>3</sup> or ppmw
- High and low limit alarms
- Timing sequence for automatic zeroing
- 4-20mA and 0-10V isolated outputs
- RS-232 interface (bidirectional, isolated)
- Option: Remote Display for readout and control



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## TECHNICAL SPECIFICATION

Measurement principle	Dual-beam UV photometer (254 nm), no moving parts		
MTBF	Instrument incl. UV lamp 65,000 h, excl. UV lamp 120,000 h		
UV lamp	Low pressure mercury lamp, long life design, burnt-in for 300 h		
Concentration ranges	10, 50, 100, 150 g/m <sup>3</sup> , selectable units g/m <sup>3</sup> and ppmw HF version: 10, 20, 50, 100, 150 g/m <sup>3</sup>		
Accuracy	After zeroing the max. error is the sum: 0.4% of measurement + 0.1% of scale		
Repeatability error	0.2 % of measurement		
Response time	0.03 s (analog output), 0.3 s (remote display)		
Zero drift	Typ. 0.2% of range per day, after warm-up, non-cumulative		
Max. inlet pressure		<b>AQ</b>	<b>AQ/HF</b>
	10 g/m <sup>3</sup>	1.0 barg	2.5 barg
	20 g/m <sup>3</sup>	-	2.5 barg
	50 g/m <sup>3</sup>	4.0 barg	2.5 barg
	100 g/m <sup>3</sup>	4.0 barg	4.0 barg
	150 g/m <sup>3</sup>	6.0 barg	4.0 barg
Ambient temperature	0 - 50°C (non-condensing)		
Materials in contact with ozone	SS, quartz, PTFE, PFA, FFPM, PVDF (HF vers.: sapphire, PTFE,PFA,FFPM,PVDF)		
Fluid ports	1/4" Flaretek		
Recommended flow rate	0.1 to 0.3 l/min		
Pressure drop	Approx. 33 mbar at 0.3 l/min		
Signal outputs	Concentration 4 - 20 mA (isolated, active) Concentration 0 - 10 V (isolated)		
Concentration alarms	High alarm, low alarm, latching, not latching		
Control input	Set to zero (24 V, 18 mA, isolated)		
Control outputs	Relay contacts, 28 V, 0.5 A, isolated: Lamp low, cuvette dirty, highalarm, low alarm purge control		
Error handling	Error relay: 30 V, 1 A, summarizing instrument failures. Lamp low error, lamp off error, cuvette dirty warning, cuvette dirty error, overrange, overpressure		
Early warnings	Lamp low Warning, cuvette dirty warning		
Serial interface	RS-232, bidirectional, isolated 2400 - 38400 Baud		
Automatic zeroing	Possible via control input		
Software	BMT 964 Link, instrument configuration & readout of event and error logs on a Windows PC		
Power	Wide range input: 100 - 240 VAC, 15 VA Optional: 12 - 36 VDC, 15 W		
Dimensions (W x H x D)	260 x 160 x 91 mm		
Weight	3 kg		